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(54) Title: CHEMICAL PROCESS AND NEW CRYSTALLINE FORM

(57) Abstract: The present invention relates to the preparation of a ?2 adrenergic agonist in crystalline salt form. In particular the invention relates to preparation of a crystalline salt of compound (I): in particular a crystalline monohydrochloride salt. The invention also relates to a new crystalline form (polymorph) of the monohydrochloride salt of compound (Ia) and a process for preparing it.



2005/095328 A1

WO 2005/095328 A1



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